

	BEP EMS Business Policy and Scope	Revision: 2
	75B-01	Effective: 10/21/17

1. Purpose: To define the EMS Business Policy and scope.

2. Scope of the EMS:

DCF: Includes the design and manufacture of security products; the acquisition of manufacturing materials, equipment, and supporting services; and the disposal and recycling of manufacturing waste products.

WCF: Includes currency production and production support activities occurring within the physical and organizational boundaries of the WCF

When determining scope, the following points are considered:

- a) external and internal issues;
- b) compliance obligations;
- c) organizational units, functions and physical boundaries;
- d) activities, products and services;
- e) authority and ability to exercise control and influence.

3. BEP EMS Business Policy

Everything we do supports producing secure, high-quality banknotes that meet customer requirements, minimizing our environmental impact, and exceeding our compliance requirements. We are committed to continually improving products and processes, protecting the environment through prevention of pollution, and investing in our employees, facilities and equipment to enable that improvement and provide a safe workplace.

Rev. #	Purpose of Revision	Eff. Date	Approved by:
1	Original EMS policy	6/28/06	Larry Felix
2	Changes related to ISO14001:2015	10/21/17	Leonard Olijar